STANDARD INTERIOR DIMENSIONS

TYPE	width (мм)	LENGTH (MM)			
1010		1000			
1015		1500			
1020	1000	2000			
1025	1000	2500			
1030		3000			
1035		3500			
1510		1000			
1515		1500			
1520	1500	2000			
1525	1500	2500			
1530		3000			
1535		3500			

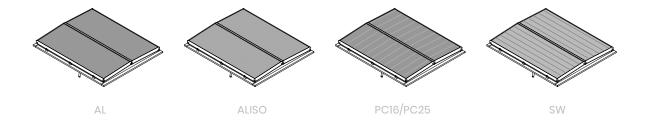
ТҮРЕ	width (мм)	LENGTH (MM)			
2010		1000			
2015		1500			
2020	2000	2000			
2025	2000	2500			
2030		3000			
2035		3500			
2510		1000			
2515		1500			
2520	2500	2000			
2525	2500	2500			
2530		3000			
2535		3500			

FLAPS

AL Single aluminium

AL ISO Thermally insulated aluminium
PC16 Polycarbonate 16mm, clear or opal
PC25 Polycarbonate 25mm, clear or opal

SW Sandwich panel 50-70mm



FLANGES

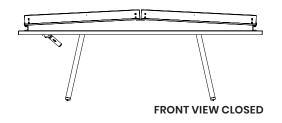
- S1 Flange for single glass
- S2 Flange for double glass
- S3 Flange for roofs, 45° bended
- S4 Flange for roofs and facades
- S5 Flange for upstand, 90° bended
 - * Custom flange design and insulated flanges upon request

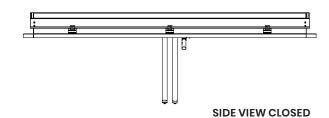


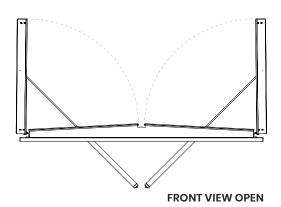
EXAMPLE TYPE INDICATION

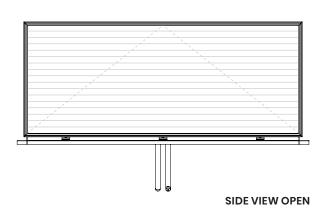
Delta 1025/PC16/P2F/S5Delta twin flap vent, width 1000mm, length 2500mm, flaps polycarbonate 16mm, pneumatic cylinder type P2F, flange type S5.

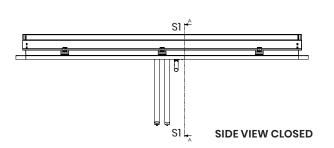


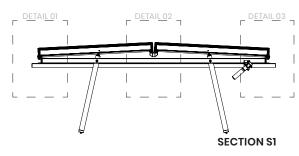


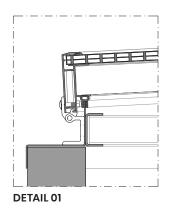


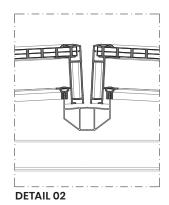


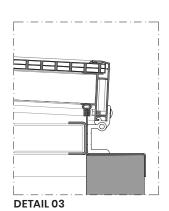














PRODUCT FEATURES

The VENTRA is a multi louvred ventilator provides an economic, nonpowered method of ventilation, allowing the removal of large quantities of warm air and/ or smoke from a building within a short period of time. The VENTRA is suitable for air feed (facade), air extraction (facade and roof) and natural lighting. The vents are manufactured according to EN-ISO 9001 quality control standards.

The vents are formed from high quality corrosion resistant aluminium, to ensure low maintenance requirements and watertightness. Various methods of operation using pneumatic or electric actuators are available. The ventilator design produces a versatile economic unit suitable for a wide range of applications.





ventra

TYPICAL APPLICATIONS

Versatile scope of applications on roofs and facades, with an installation angle range from 0° to 90° .

Installations: Industrial Buildings; Warehouses; Logistics Centres; Shopping Centres; Atria, Etc.

MATERIALS

Aluminium; tempered, sea water and corrosion-resistant AlMg³ and extruded aluminium profiles for the frames. Corrosion-resistant bearings. The aluminium is supplied untreated as standard. Free of silicones.

CONSTRUCTION

CONTROLS NATURAL VENTILATION

P - Single pipe compressed operation

P2 - Double pipe compressed air operation M230V - Electric motor

CONTROLS FIRE VENTILATION ACCORDING TO EN 12101-2 PF - Single pipe compressed air operation with fire function P2F - Double pipe compressed air operation with fire function M24V - Electric

motor

BASES

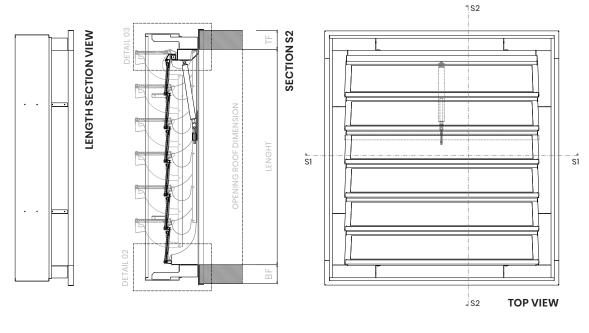
Single skin aluminium standard base, with the entire mechanism (louvres). Other non standard bases available upon request

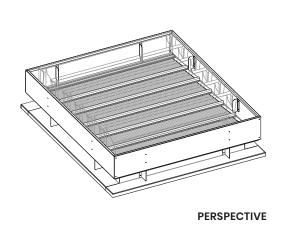
OPTIONS

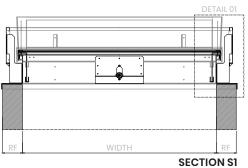
Custom dimensions / Powder-coated design (any RAL colour) / Bird or insect mesh (check page 44 of this catalogue)

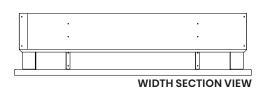
REGULATIONS

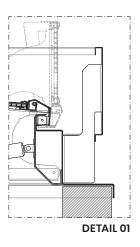
The system has been tested and is certified in accordance with EN 12101-2

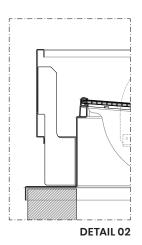


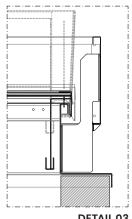












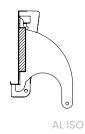
DETAIL 03

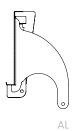
VERS. 11**19**A Pol. Industrial Pinares Llanos, C/ Electricistas, 10 28670, Villaviciosa de Odon, Madrid - Spain //+34 916 162 695 //info@bach-sl.com www.bach-sl.com

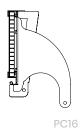
DIMENSIONS/ LOUVRES TABLE

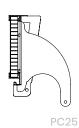
VENTILATOR														
DIMENSIONS	4	5	6	7	8	9	10	11	12	13	14	15	16	17
WIDTH (MM)		LENGTH (MM)												
300														
600														
1000														
1200	966	1186	1406	1626	1846	2066	2286	2506	2726	2946	3166	3386	3606	3826
1800														
2000														
2400														

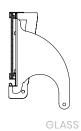
LOUVRES











FLANGES

- S1 Flange for single glass
- S2 Flange for double glass
- S3 Flange for roofs and facades
- S4 Flange for roofs and facades
- S5 Flange for upstand, 90° bended





S3 ____



S5 ____

^{*} Custom flange design and insulated flanges upon request





PRODUCT FEATURES

The VENTRA-F is a multi louvred ventilator provides an economic,nonpowered method of ventilation, allowing the removal of large quantities of warm air and/or smoke from a building within a short period of time. The VENTRA-F is suitable for air feed or smoke exhaust in the façade, and natural lighting. The vents are manufactured according to EN-ISO 9001 quality control standards.

The vents are formed from high quality corrosion resistant aluminium, to ensure low maintenance requirements and watertightness. Various methods of operation using pneumatic or electric actuators are available. The ventilator design produces a versatile economic unit suitable for a wide range of applications.





ventra-f

TYPICAL APPLICATIONS

Versatile scope of applications on facades, with an installation angle close to 90° .

Installations: Industrial Buildings; Warehouses; Logistics Centres;

Shopping Centres; Atria, Etc.

MATERIALS

Aluminium; tempered, sea water and corrosion-resistant AlMg³ and extruded aluminium profiles for the frames. Corrosion-resistant bearings. The aluminium is supplied untreated as standard. Free of silicones.

CONSTRUCTION

CONTROLS NATURAL VENTILATION

P - Single pipe compressed operation

P2 - Double pipe compressed air operation M230V - Electric motor

CONTROLS FIRE VENTILATION ACCORDING TO EN 12101-2 PF - Single pipe compressed air operation with fire function P2F Double pipe compressed air operation with fire function M24V - Electric

motor

BASES

Single skin aluminium / Double skin aluminium with thermal insulation / SB - standard base, with the entire mechanism (louvres). Other non standard

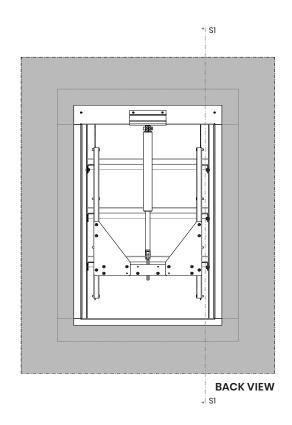
bases available upon request

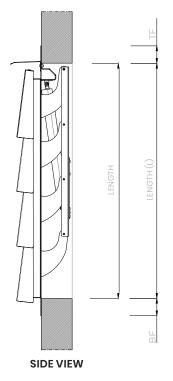
OPTIONS

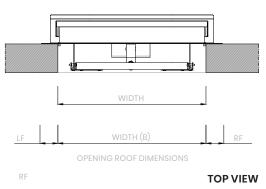
Custom dimensions / Powder-coated design (any RAL colour) / Bird or insect mesh (check the page 44 of this catalogue)

REGULATIONS

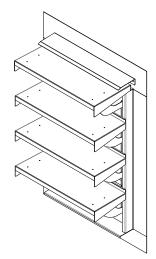
The system has been tested and is certified in accordance with EN 12101-2

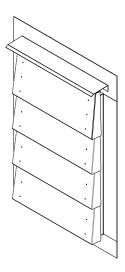






PERSPECTIVES (OPEN AND CLOSED)





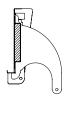


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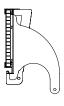
DIMENSIONS/ LOUVRES TABLE

VENTILATOR														
DIMENSIONS	4	5	6	7	8	9	10	11	12	13	14	15	16	17
WIDTH (MM)	LENGTH (MM)													
600														
900														
1100														
1400														
1700	944	1164	1384	1604	1824	2044	2264	2484	2704	2924	3144	3364	3584	3804
2000														
2200														
2300														
2400														

LOUVRES







PC16



AL ISO

FLANGES

- Flange for single glass
- Flange for double glass
- Flange for roofs and facades
- \$4 Flange for roofs and facades
- Flange for upstand, 90° bended











^{*} Custom flange design and insulated flanges upon request



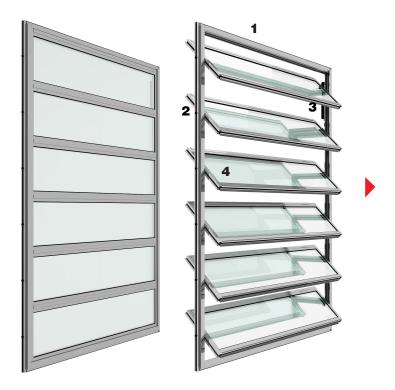


PRODUCT FEATURES

When it comes to keeping emergency and escape routes free of smoke gas, the use of automated louvre windows solutions is particularly advisable. They make it possible to efficiently keep emergency and escape routes smoke-gas-free. This helps rescue teams get to the scene quickly and successfully evacuate everyone from the building, thereby significantly reducing the risk of suffocation. The VENTLAM smoke vents system ventilator of installation in vertical façades, provides an economic, non-powered method of ventilation, allowing the removal of large quantities of warm air and/or smoke from a building.

The VENTLAM is particularly suitable for use in industrial and commercial buildings where low cost natural ventilation with or without natural lighting is required.

The smoke vent is façade frame and blade profiles with thermally insulated composite of aluminum and PA6.6 profiles filling of 2-glazing framed only sideways.





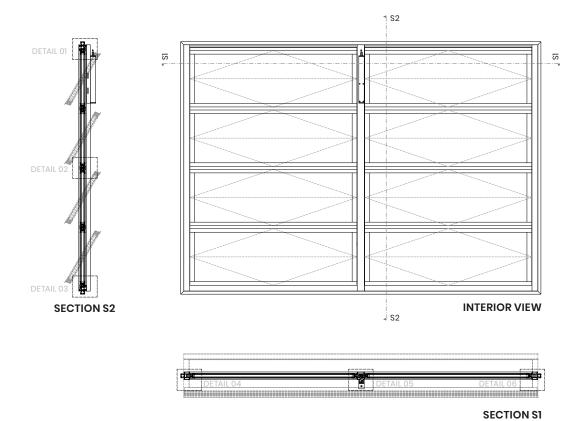
ventlam

DESCRIPTION OF OPERATION

The VENTLAM is a louvre windows consist of one or several superimposed blades that open on a horizontal axis of rotation as an oscillating wing. There by the blades part below the pivot axis opens to the outside and the upper part to the inside. In general the pivot axis is mounted centered, but can be shifted up to 1/3 - 2/3 if necessary. Standard with 78° opening angle, if necessary 0-90°. No matter whether in public, business or private areas, safety is an important issue for all building planners. The foremost principle is that the people who use a building should not come to any harm.

SUBTITLE

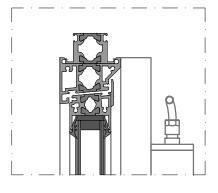
- 1. Profiles anodised; powder or wet paint coated to RAL, NCS, DB or special colour shades.
- 2. Pivot axis is mounted centered.
- 3. E-motor WAL, 24V, 1.0A, 1600N, IP50, E6/EV1, with 3.0m cable, without pushbutton or without control.
- **4.** Thermally insulating glass made from 1x4mm float glass outside+ 1x6mm laminated safety glass inside with 14mm cavity, total thickness 24mm.

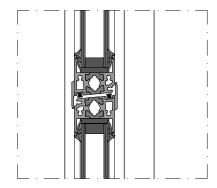


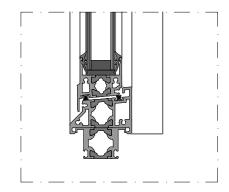
INTERIOR VIEW SECTION S3



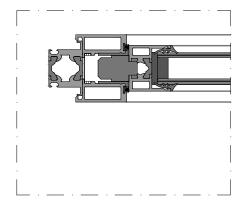


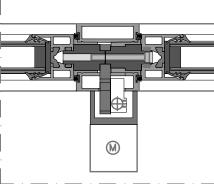


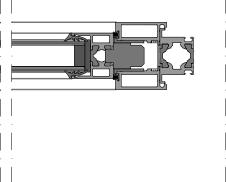




DETAIL 01 DETAIL 02 DETAIL 03







DETAIL 04 DETAIL 05 DETAIL 06

DESIGN DESCRIPTION

This system is the first choice whenever the highest specifications apply for heat insulation, beauty of appearance and sheer individuality. Installation in vertical façade, frame and blade profiles with thermally insulated composite of aluminum and profiles, filling of 2-glazing or panel framed glazing all-round

CONSTRUCTION

CONSTRUCTION Frame and blades in thermally separated aluminum profiles.

Frame installation depths 50 or 60mm.

ASSEMBLY OPTIONS Various adaptor sections for installation in post-girt constructions, wall

masonry or window elements.

LOUVRE FILLINGS Insulation glazing or panels as desired.

Triple insulating glazing possible; total thickness 24mm or 32mm.

OPENING FITTINGS Hidden opening fittings.

Operation with manual crank handles, kinked connecting rods.

Pneumatic cylinders or electric servomotors with choice of 230V or 24V.

SEALS The vents seals in EPDM, silicone quality and vertically with brush seal.

SURFACE TREATMENT Profiles anodised; powder or wet paint coated to RAL, NCS, DB or special colour

shades.

POSSIBLE SIZES Minimum frame width: 300mm

Maximum frame width: 2000mm Blade height variable: 120 to 400mm